AN68.30-P-0001-02A	Modify roof paneling for installing handle and clamping strap mount	Model 163.113 /154 #A up to 289564, #X up to 754619 Model 163.136/ 172 with code (847), 3rd seat row	

Handles

Number	Designation		MODEL Series 163
BA68.70-P-1001-02A	Screw for pivot handle/mount on roof frame	Nm	2.5

1 Remove clothes hook and accessory hook.

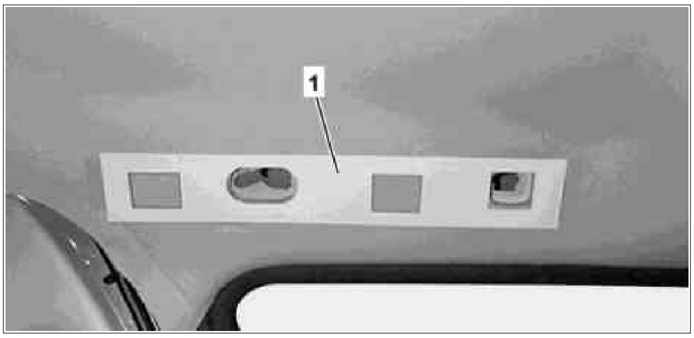
2 Position template (1) to roof paneling.

Fasten template with adhesive tape.

3 Mark points which must be cut out for installing the handle.

4 Remove template (1).

5 Cut out cutouts for handle.



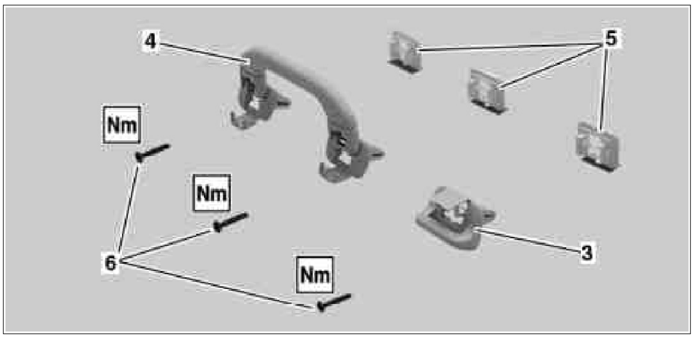
P68.30-2055-10

Only on vehicles with safety standard FMVSS201.

6.1 Install shock absorber (5).

Danger of cracks. Carefully pull roof paneling downward and install shock absorber between roof paneling and roof frame.

The flat side of the shock absorber (5) points in the direction of the roof frame.

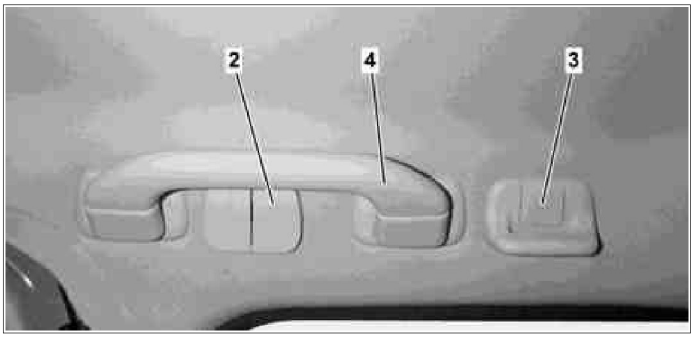


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7 Install accessory hook (2), clamping strap mount (3) and pivot handle (4).

On vehicles with FMVSS201 install special clamping strap mounts and pivot handles with screws (6) Nm .

8 Repeat on opposite side.



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